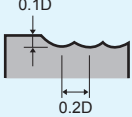
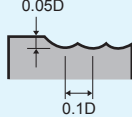
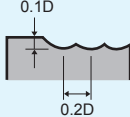
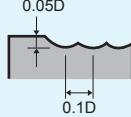


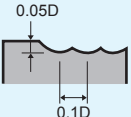
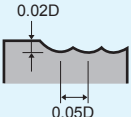
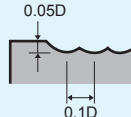
[DS502 ...series]

| 피삭재 | 탄소강, 주철 | | 합금강, 프리하든강 | | 열처리강 | | | | 스테인리스강 | | 니켈합금, 티탄철합금 | |
|--------|-----------|-------|------------|------|----------|------|----------|------|-------------|------|-------------|------|
| | 150~250HB | | 25~35HRC | | 35~45HRC | | 45~55HRC | | SUS304, 316 | | | |
| 경도 | 150~250HB | | 25~35HRC | | 35~45HRC | | 45~55HRC | | SUS304, 316 | | | |
| 외경(mm) | RPM | FEED | RPM | FEED | RPM | FEED | RPM | FEED | RPM | FEED | RPM | FEED |
| 2 | 19,100 | 770 | 12,800 | 370 | 10,200 | 270 | 8,900 | 190 | 8,900 | 210 | 6,400 | 120 |
| 4 | 10,800 | 1,100 | 7,200 | 550 | 5,700 | 400 | 5,000 | 280 | 5,000 | 310 | 3,600 | 180 |
| 6 | 7,700 | 1,300 | 5,200 | 660 | 4,100 | 480 | 3,600 | 330 | 3,600 | 380 | 2,600 | 210 |
| 8 | 6,000 | 1,400 | 4,000 | 700 | 3,200 | 510 | 2,800 | 360 | 2,800 | 400 | 2,000 | 230 |
| 10 | 4,800 | 1,400 | 3,200 | 700 | 2,600 | 520 | 2,300 | 370 | 2,300 | 410 | 1,600 | 230 |
| 12 | 4,000 | 1,400 | 2,700 | 710 | 2,200 | 530 | 1,900 | 370 | 1,900 | 410 | 1,400 | 240 |

| | | | | |
|---------------------------------------|---|---|---|---|
| RPM = rev. / min. FEED = mm / min. |  |  |  |  |
|---------------------------------------|---|---|---|---|

[DS502 ...series]

| 피삭재 | 탄소강, 주철 | | 합금강, 프리하든강 | | 열처리강 | | | | 스테인리스강 | |
|--------|-----------|-------|------------|-------|----------|-------|----------|------|-------------|-------|
| | 150~250HB | | 25~35HRc | | 35~45HRc | | 45~55HRc | | SUS304, 316 | |
| 경도 | 150~250HB | | 25~35HRc | | 35~45HRc | | 45~55HRc | | SUS304, 316 | |
| 외경(mm) | RPM | FEED | RPM | FEED | RPM | FEED | RPM | FEED | RPM | FEED |
| 2 | 51,000 | 2,100 | 39,800 | 1,300 | 35,700 | 960 | 23,700 | 640 | 35,700 | 960 |
| 4 | 25,500 | 2,700 | 19,900 | 1,700 | 17,900 | 1,300 | 11,900 | 830 | 17,900 | 1,300 |
| 6 | 17,000 | 3,000 | 13,300 | 1,900 | 11,900 | 1,400 | 7,900 | 920 | 11,900 | 1,400 |
| 8 | 12,800 | 3,100 | 10,000 | 2,000 | 9,000 | 1,500 | 6,000 | 960 | 9,000 | 1,500 |
| 10 | 10,200 | 3,100 | 8,000 | 2,000 | 7,200 | 1,500 | 4,800 | 960 | 7,200 | 1,500 |
| 12 | 8500 | 3,100 | 6,700 | 2,000 | 6,000 | 1,500 | 4,000 | 960 | 6,000 | 1,500 |

| | | | |
|---------------------------------------|---|---|---|
| RPM = rev. / min. FEED = mm / min. |  |  |  |
|---------------------------------------|---|---|---|