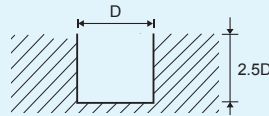
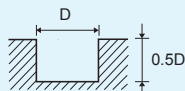


[WAE301 series] ▶ 슬로팅 가공, 일반가공

피삭재	아크릴		합금강	
	RPM	FEED	RPM	FEED
외경(mm)				
1.0	32,000	2,000	23,000	1,300
2.0	32,000	2,200	23,000	1,500
3.0	25,000	2,400	18,000	1,700
4.0	20,000	2,400	15,000	1,800
5.0	15,000	2,200	12,000	1,800
6.0	13,500	2,300	10,000	1,800
8.0	10,000	2,400	7,800	1,900
10.0	8,000	2,400	6,000	2,000
12.0	7,000	2,200	5,000	1,900

 RPM = rev. / min.
 FEED = mm / min.

[WAE302 series] ▶ 슬로팅 가공, 측면 절삭 가공

피삭재	합금강, 주철		알루미늄	
	RPM	FEED	RPM	FEED
경도	~HB230			
외경(mm)				
1.0	16,870	505	16,870	845
1.5	13,150	525	13,150	790
2.0	11,300	565	11,300	790
2.5	10,565	635	10,565	845
3.0	10,000	700	10,000	900
4.0	10,000	900	10,000	1,100
5.0	10,000	1,000	10,000	1,300
6.0	10,000	1,200	10,000	1,500
7.0	8,850	1,240	8,850	1,505
8.0	8,000	1,400	8,000	1,800
9.0	8,000	1,550	8,000	1,680
10.0	8,000	1,700	8,000	2,100
12.0	8,000	2,100	8,000	2,600
14.0	6,000	1,800	6,000	2,200
16.0	6,000	1,900	6,000	2,400
18.0	4,000	1,400	4,000	1,800
20.0	4,000	1,600	4,000	1,900

 RPM = rev. / min.
 FEED = mm / min.

 A : $\phi 3 \sim \phi 10 = 0.25 \times D$
 $\phi 12 \sim \phi 20 = 0.5 \times D$