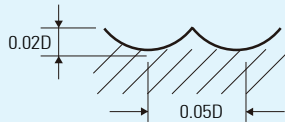


[WB522 series]

피삭재	비철금속	
	Non-Ferrous Metals (아크릴, 플라스틱, ABS)	
외경(mm)	RPM	FEED
1.0	42,000	280
1.5	28,000	280
2.0	21,000	280
3.0	14,000	280
4.0	10,500	280
5.0	8,400	330
6.0	7,000	330
8.0	5,250	370
10.0	4,200	370
12.0	3,500	430
16.0	2,650	320
20.0	2,100	250

RPM = rev. / min.
FEED = mm / min.



[WB532 series]

피삭재	합금강, 탄소강		프리하든강		고경도강	
	Alloy Steels Carbon Steels (SCM, SNCM, S45C)		Prehardened Steels (NAK, CENA, KP4)		Hardened Steels (SKD, SKT, STAVAX)	
경도	~HRc35		HRc35~HRc45		HRc45~HRc55	
강도	~1100N/mm ²		1100~1500N/mm ²		1500~2000N/mm ²	
외경(mm)	RPM	FEED	RPM	FEED	RPM	FEED
3.0	35,000	2,800	33,000	2,600	12,000	900
4.0	26,000	2,300	25,000	2,200	9,000	800
5.0	21,000	2,100	20,000	2,000	7,000	700
6.0	17,000	1,900	16,000	1,800	6,000	650
8.0	13,000	1,700	12,000	1,600	4,500	550
10.0	10,500	1,450	10,000	1,400	3,500	500
12.0	9,000	1,400	8,000	1,300	3,000	450

RPM = rev. / min.
FEED = mm / min.

